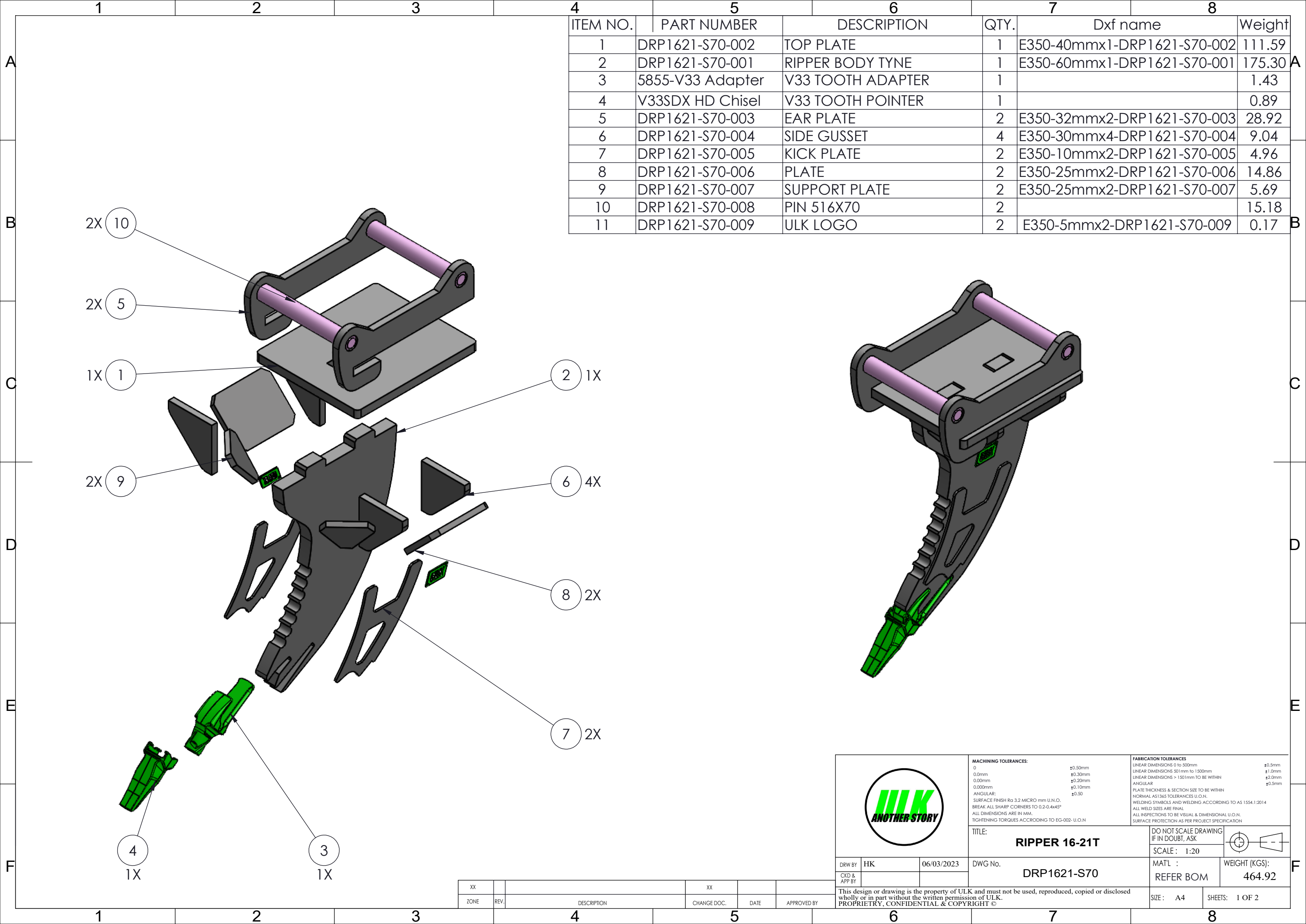
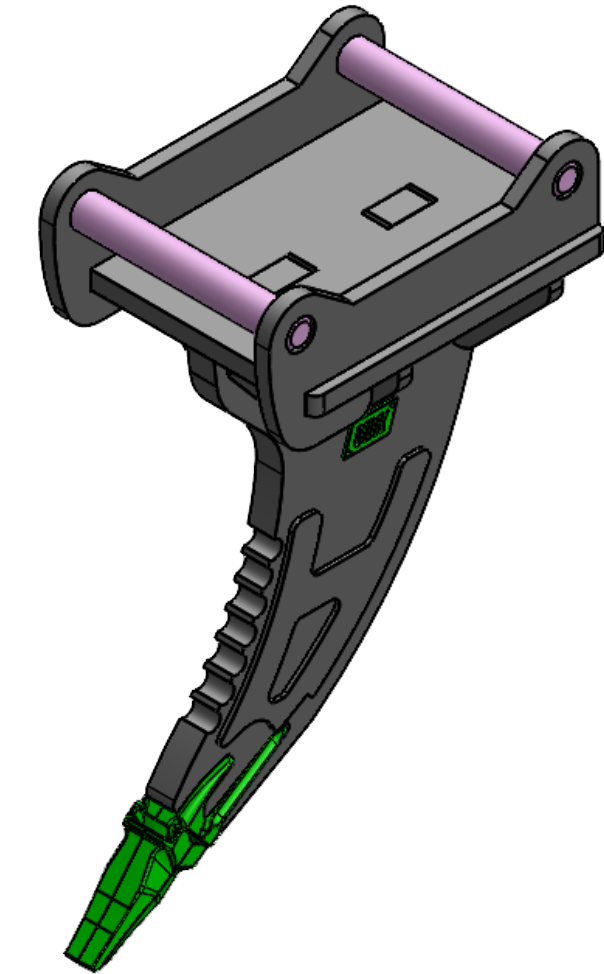




ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Dxf name	Weight
1	DRP1621-S70-002	TOP PLATE	1	E350-40mmx1-DRP1621-S70-002	111.59
2	DRP1621-S70-001	RIPPER BODY TYNE	1	E350-60mmx1-DRP1621-S70-001	175.30
3	5855-V33 Adapter	V33 TOOTH ADAPTER	1		1.43
4	V33SDX HD Chisel	V33 TOOTH POINTER	1		0.89
5	DRP1621-S70-003	EAR PLATE	2	E350-32mmx2-DRP1621-S70-003	28.92
6	DRP1621-S70-004	SIDE GUSSET	4	E350-30mmx4-DRP1621-S70-004	9.04
7	DRP1621-S70-005	KICK PLATE	2	E350-10mmx2-DRP1621-S70-005	4.96
8	DRP1621-S70-006	PLATE	2	E350-25mmx2-DRP1621-S70-006	14.86
9	DRP1621-S70-007	SUPPORT PLATE	2	E350-25mmx2-DRP1621-S70-007	5.69
10	DRP1621-S70-008	PIN 516X70	2		15.18
11	DRP1621-S70-009	ULK LOGO	2	E350-5mmx2-DRP1621-S70-009	0.17



MACHINING TOLERANCES:

0	±0.50mm
0.0mm	±0.30mm
0.00mm	±0.20mm
0.000mm	±0.10mm
ANGULAR:	±0.50
SURFACE FINISH Ra 3.2 MICRO mm U.N.O.	
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°	
ALL DIMENSIONS ARE IN MM.	
TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N	

FABRICATION TOLERANCES

LINEAR DIMENSIONS 0 to 500mm	±0.5mm
LINEAR DIMENSIONS 501mm to 1500mm	±1.0mm
LINEAR DIMENSIONS > 1501mm TO BE WITHIN	±2.0mm
ANGULAR	±0.5mm
PLATE THICKNESS & SECTION SIZE TO BE WITHIN	
NORMAL AS1365 TOLERANCES U.O.N.	
WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014	
ALL WELD SIZES ARE FINAL	
ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.	
SURFACE PROTECTION AS PER PROJECT SPECIFICATION	

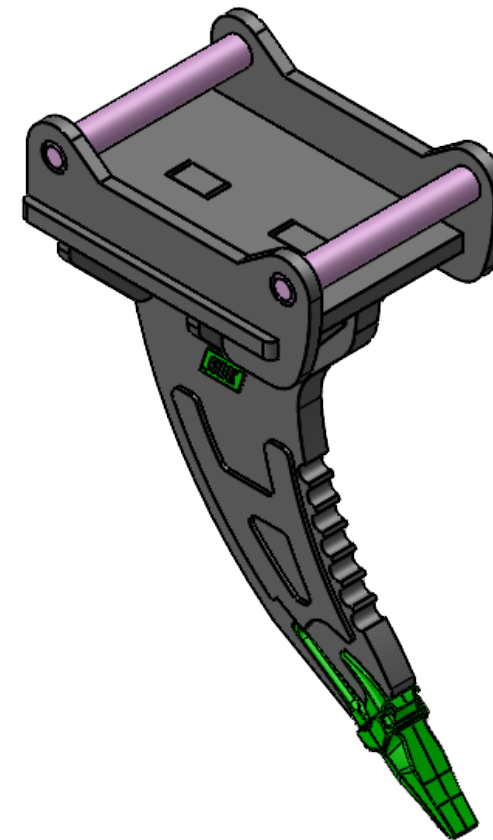
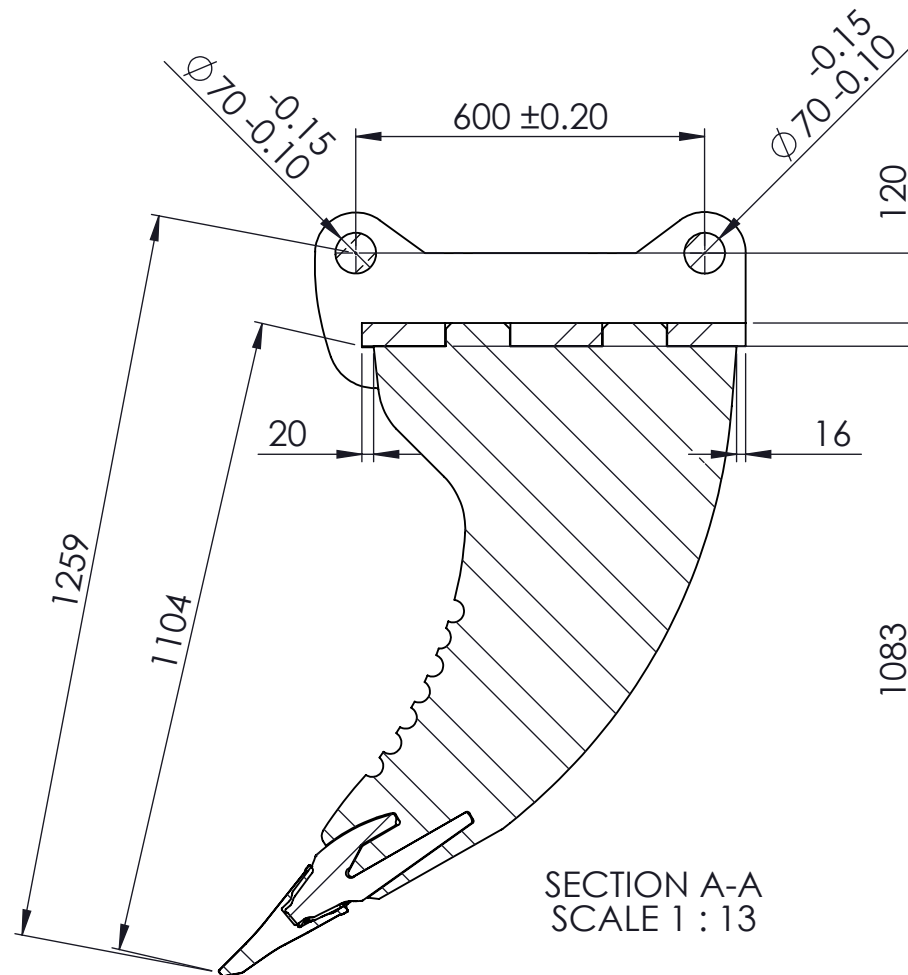
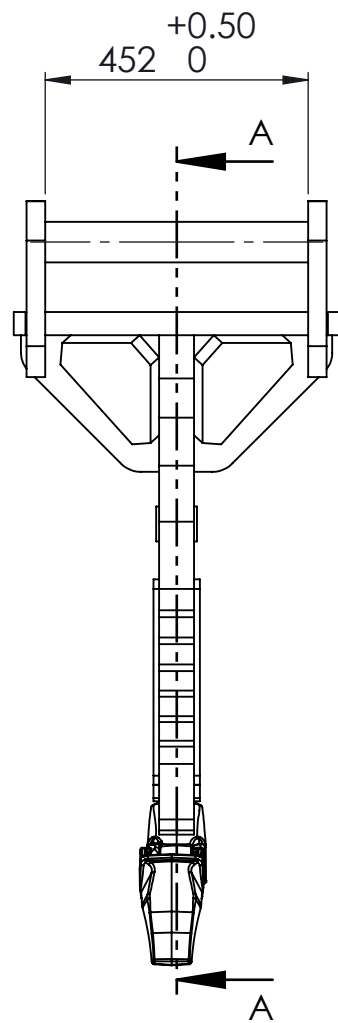
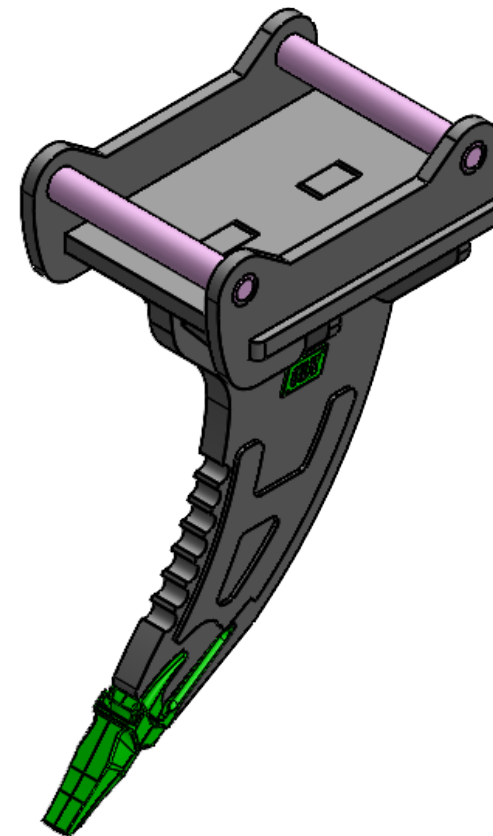
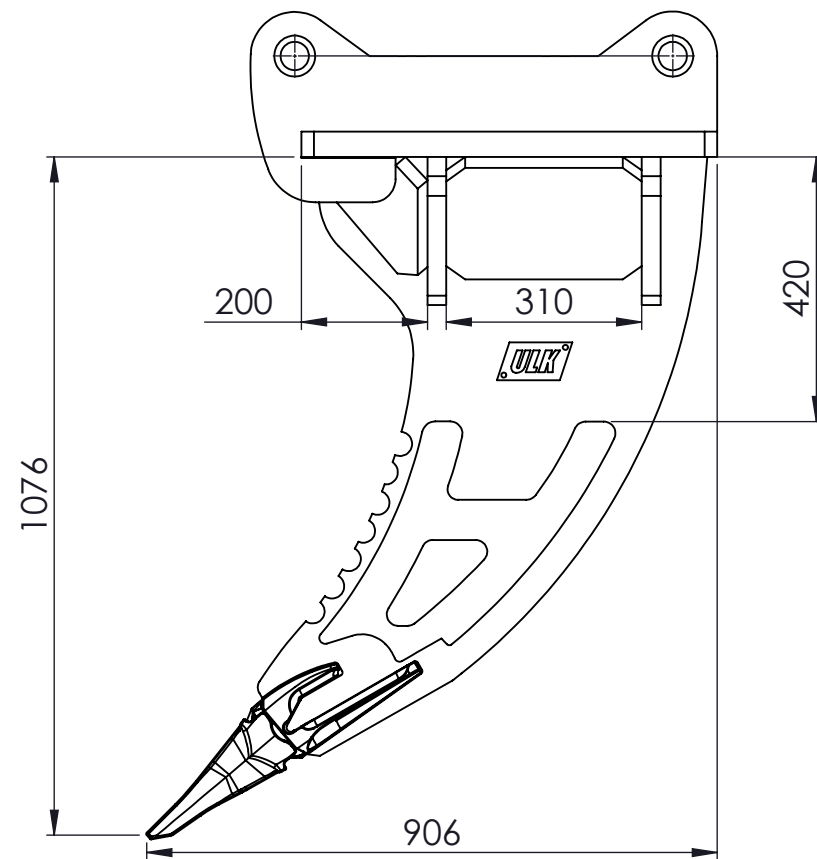
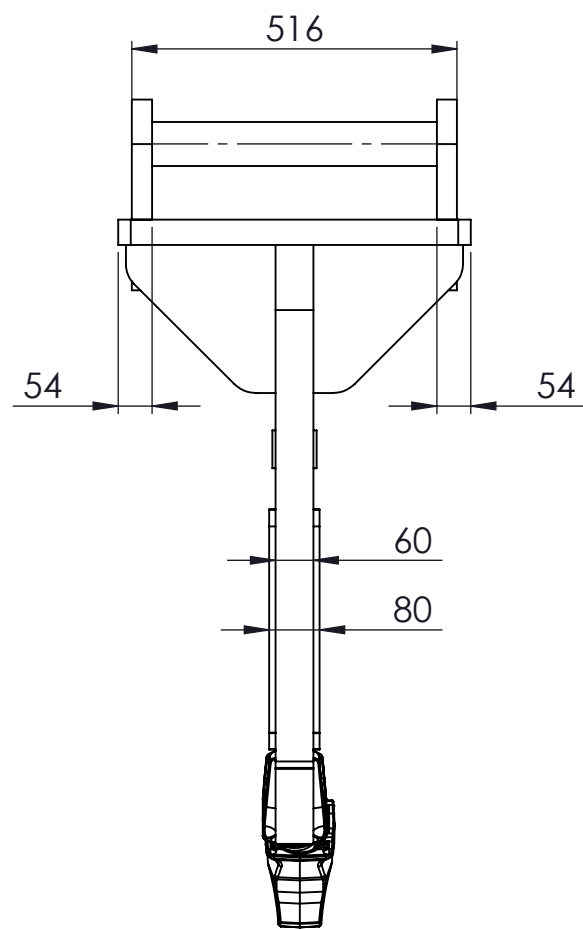
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SCALE: 1:20			

DRW BY: HK	06/03/2023	DWG No.	MAT'L : WEIGHT (KGS):
CKD & APP BY:		DRP1621-S70	REFER BOM 464.92

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SIZE: A4	SHEETS: 1 OF 2
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XX		XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE
				APPROVED BY



MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.O.N. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N		FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION	
TITLE:		DO NOT SCALE DRAWING IF IN DOUBT, ASK	
SCALE: 1:20			
DRW BY HK		DWG No.	
CKD & APP BY		DATE	
XX		XX	
ZONE		REV.	
DESCRIPTION		CHANGE DOC.	
DATE		APPROVED BY	
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		SHEETS: 2 OF 2	

DRW BY HK 06/03/2023
DWG No. DRP1621-S70
DATE
APPROVED BY

MAT'L :
REFER BOM
WEIGHT (KGS):
464.92